

MANUAL - INSTALLATION

Square Plaque (ADV), Linear Slot (ADVL), Round Plaque (ADVR) and Square Swirl (ADVS) VAV Diffusers

Advantage Series: Digital Electric VAV Diffusers



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SUPPORT ▼

Having difficulty installing this product? Acutherm is here to help.

Application Support

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PRODUCT OVERVIEW & INSTALLATION INSTRUCTIONS

General Description

Advantage diffusers are digital VAV diffusers with built-in electric motor and controller providing VAV cooling and VAV heating. The damper modulates open and close to vary the air flow (warm or cool) into the room in response to room temperature. Master models have onboard controls, while the drone model imitates the master.

Installation into Ceiling

Advantage is available in four different geometries: square, round, swirl, and linear slot. Round inlets for connection to supply ductwork are standard on most models. Various border styles are available to suit most ceiling types. Please refere to individual model submittals for more details.

When installing units, make sure construction debris does not enter units or duct system.

- 1. Inspect the carton for damage before opening. Notify carrier if external damage exists. Submit all claims for shipping damage to the carrier.
- 2. Move diffusers (in cartons) to installation area. Note any unit identification.
- 3. Remove cardboard box and insert. Recycle packaging material.
- 4. Install in ceiling grid. Install T-bar support wire close to each corner of unit. Make sure that only wire suspended T-bars are used to support unit weight. Do not use screws or drill holes in the areas marked "No Holes or Screws".
- 5. Connect and secure the supply duct to the collar. Flexible duct should NOT be formed in a centerline radius of less than 1½ times the duct diameter.
- 6. Connect wall thermostat (see thermostat options pg 4)
- 7. Connect supply power (see supply power options (pg 2).

FIGURE 1 ▼ MAXIMUM FLOW MINIMUM FLOW INLET DAMPER PLAQUE FACE DAMPER

FIGURE 2 - TYPE 1 SURFACE MOUNT ▼

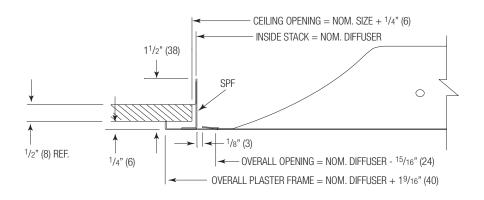
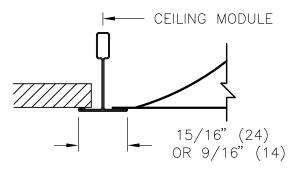


FIGURE 3 - TYPE 3 T-BAR ▼



MORE BORDER TYPES AVAILABLE. PLEASE SEE INDIVIDUAL MODEL SUBMITTALS FOR MORE DETAILS

PRODUCT OVERVIEW & INSTALLATION INSTRUCTIONS

Power Supply to Master

All Advantage Master units require a 24 VAC power supply and each draws 3.0 VA. There are three options for power:

1. Field Supplied 24 VAC

Connect 24 VAC and common lines to optional TP (Terminal Plug). (One TP is supplied as a standard item in the AUX HEAT output, and may be relocated for power input if not required for AUX HEAT.)

2. TR115 / TR277 20 VA Transformer

Master units supplied with transformer mounted to Advantage Diffuser require field connection of primary power supply and grounding. Secondary power supply will be factory connected to pluggable 24 VAC PWR terminal block.

See Mounting/Installation instructions on Page 9 if transformer is shipped separately.

3. Advantage Power Module (APM)

(See Mounting/Installation Instructions on Page 8)

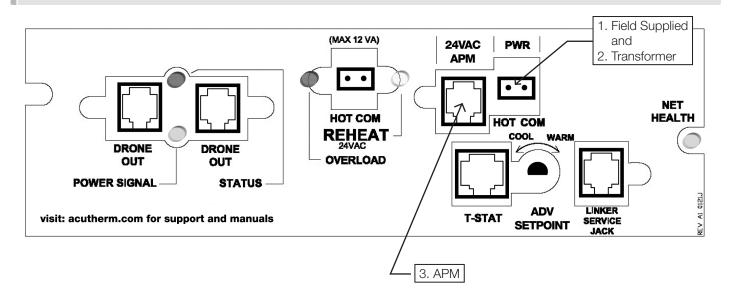
Use a C35 (35' Plenum rated snap-in cable) to connect power output jack on APM to power input jack on Advantage.

Additional Advantage Master Units can be powered by daisy-chain connections if optional CSJ (Splitter Jack), is used. See Page 8 for limitations.



HOT and COMMON 24 VAC polarity is critical and must be consistent. 24 VAC COMMON must be EARTH ground in field to ensure proper BACnet network communication.

FIGURE 4 - MASTER JUNCTION PANEL ▼



Normal Operation

- Power Signal (green) 'On'
- Status (red) 'Flashing'
- Reheat (orange) 'On' when heat on
- Overload (red) 'Off'
- Net Health (green) 'Flash' with BACnet

PRODUCT OVERVIEW & INSTALLATION INSTRUCTIONS

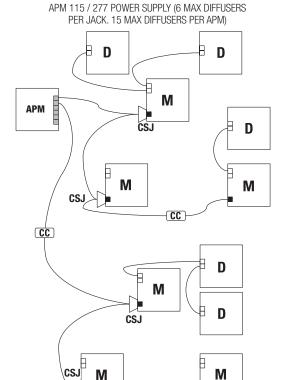
Drone Power Supply Connection

ADVD

(See Figure 3, Figure 4, Figure 5, Figure 6)

- Unit has two RJ12 Jacks to make daisy chain connections for 24 VAC and 2-10 VDC control signal from master unit.
- C35 (35' plenum rated cable) supplied with RJ12 modular plugs at both ends. Use cable to connect unit with DRONE OUT (Fig. 4) on Advantage Master (ADVM) or previously connected ADVD using a free Drone output Drone Jack (Fig. 5). Cable length may be extended by using a CC (cable connector) for longer runs.
- A maximum of five ADVD can be supported by one Advantage Master (ADVM).
- Each ADVD draws 3.0 VA.

FIGURE 6 - LAYOUT EXAMPLES ▼

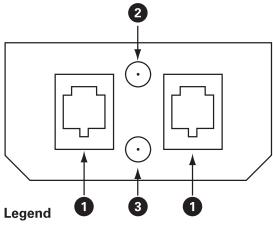


CC

M = MASTERD = DRONEUSE C35 CABLES

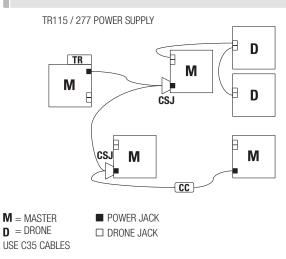
■ POWER JACK
□ DRONE JACK

FIGURE 5 - DRONE JUNCTION PANEL ▼



- 1 DRONE INPUT / OUTPUT
- 2 RED LED (2-10 VDC DRONE SIGNAL)
- 3 GREEN LED (24 VDC POWER)

FIGURE 7 - LAYOUT EXAMPLES ▼



PRODUCT OVERVIEW & INSTALLATION INSTRUCTIONS

Thermostat Options

The Advantage Master uses a wall thermostat to accurately sense room temperature in both cooling and heating modes. Each thermostat comes complete with a 35ft plenum rated cable for connection to the Advantage Master.

The thermostat is available in six options:

- Room Sensor (Blank Face).
- Dial Thermostat
- LCD Thermostat
- LCD Thermostat with motion sensor for occupancy
- LCD Thermostat with CO2 and humidity sensors
- Wireless Thermostat

The LCD thermostats are used to adjust set points, display room temperature, and configure the different parameters of the diffuser.



NOTE ▼ When using the Room Sensor or Dial Thermostat order a LCD-SET (minimum of one per project) to configure the diffuser.

Thermostat Adjustment

VAV Cooling, VAV Heating - Connecting a wall mounted T'stat activates the Advantage. Connect the T'stat to Advantage using a supplied NETC35 (35' plenum rated cable) by snapping one side of the plug into jack inside of thermostat, and the other side into the T'Stat In jack. Setpoint is adjusted using the wall mounted sensor.

See page 10 and 11 for more thermostat details.







DIAL THERMOSTAT LCD THERMOSTAT



WITH MOTION **SENSOR**

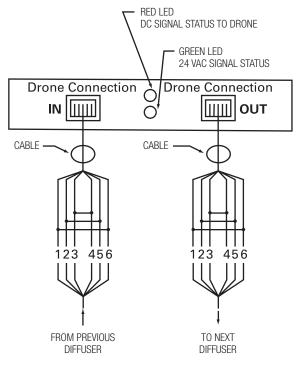


LCD THERMOSTAT LCD THERMOSTAT WITH CO2 AND HUMIDITY

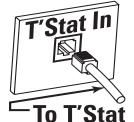


WIRELESS THERMOSTAT

FIGURE 8 - DRONE WIRING DIAGRAM ▼



INTERNAL WIRING 1 & 6 = 2 -10VDC 2 & 5 = COMMON3 & 4 = 24VAC



PRODUCT OVERVIEW & INSTALLATION INSTRUCTIONS

Advantage Series Drone Unit

Drone units contain actuators and control circuitry to respond to signals from the master unit. The damper mechanism is synchronous with the master unit. Up to five drones can be supported by one master.

The geometry of the Master and Drone do not need match. The four different Advantage geometries (square, round, swirl, and linear slot) can be interchanged between Master and Drone.



Balancing

To correctly balance a VAV diffuser, set the maximum flow, the diffuser must be in the 100% open position. The Advantage diffuser may be opened to 100% by:

- Accessing the override open command using the menus available on the LCD thermsotat
 Service Menu >Balanacing >Dpr Override >Goto Full Open (see Balancing Menu page 16)
- or, if the Advantage is on a BACnet network, setting AV25 to 6 (Damper Open 100%)

Maximum flow from the diffuser can also be limited by accessing the maximum damper position by:

- Accessing the damper maximum settings using the menus available on the LCD thermsotat
 Service Menu >VVT >Dpr Cool Max or >Dpr Heat Max (see VVT Menu page 17)
- or, if the Advantage is on a BACnet network, setting AV22 Cool Max and AV24 Heat Max

To set the minimum flow from the diffuser, limit the minimum damper position by:

- Accessing the damper minimum settings using the menus available on the LCD thermsotat
 Service Menu >VVT >Dpr Cool Min or >Dpr Heat Min (see VVT Menu page 17)
- or, if the Advantage is on a BACnet network, setting AV21 Cool Min and AV23 Heat Min

PRODUCT OVERVIEW & INSTALLATION INSTRUCTIONS

Auxiliary Heat

All Advantage Master control units will provide a 24 VAC pulsed output signal for supplemental auxiliary heating. Two terminals are located on the junction board for this purpose (**Figure 9**). The signals can be wired to an intermediate relay to control a auxiliary heating system.

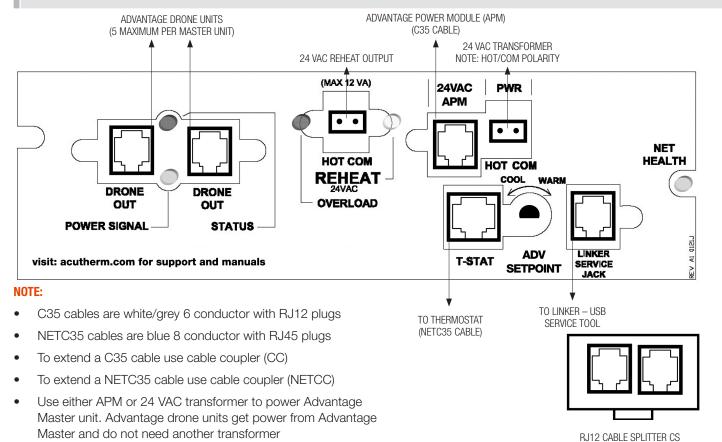
The internal reheat relay is limited to 12 VA and should not be used to directly drive valves or radiant panels. It is intended to switch power to the primary coil of an intermediate relay (see **Figure 9**). **CAUTION:** The number of Drones suported by the Master must be reduced for each 3VA used to power the Aux Heat. **CAUTION:** The number of diffusers (Master and Drone) supplied by the APM must be reduced for each 3VA used to power the Aux Heat.

Three options of reheat algorithms are available:

- 1. **On/Off** Acts more like a traditional thermostat and cycles least of all three options. Control is over a larger temperature band (±20F). Suitable for mechanical relay interface (24VAC, 12VA max).
- 2. PDM (default, if not specified) (Pulse Delay Modulation) Reheat relay is on for a minimum of 2 minutes when required. OFF Cycle is proportional to heating requirement. Suitable for hydronic systems where entire system is flushed with hot water during each heating charge to ensure uniform heating. Electronic Solid State Relay interface recommended, but not required.
- PWM (Pulse Width Modulation) Reheat relay is on for a
 percentage of the duty cycle, proportionate to calculated
 heating load. Suitable for radiant panels and other electric
 heaters. Electronic Solid State Relay interface absolutely
 required rapid pulse, 2 second cycle.

NOTE: Auxiliary heat option can be reconfigured in the field if necessary using LCD thermostat (Service Menu).

FIGURE 9 - MASTER WIRING DIAGRAM ▼



PRODUCT OVERVIEW & INSTALLATION INSTRUCTIONS

Acutherm Power Module Optional Accessory

The Advantage Power Module (APM) supports up to fifteen* (15) Advantage diffusers (Masters plus Drones). It provides the most economical and convenient method of powering multiple Advantage diffusers because electrician time is minimized. Designed to be ceiling mounted, the enclosed 96 VA Class 2 transformer is offered for 120V, 240V, 277V and 480V primary voltage supply. Final power connections to the Advantage diffusers are completed via plenum cables with RJ (Snap-In) plugs. Since the cables are all low voltage, commissioning or relocation of Advantage diffusers is simple.

*See **CAUTION** pg 6 if using Aux heat option.

Features

- 96 VA Class 2 Transformer (120 / 240/277/480 to 24 VAC) with breaker resettable overload protection.
- 6 parallel power jacks each of which support up to 6
 Advantage units (or PIC controllers) any combination of
 masters and associated drones. Overload indicator LEDs
 on each line light up if too many Advantage diffusers (or
 PIC's) are connected or if there is a short in the cable.
- Max 15 Advantage diffusers or PIC controllers per APM
- C35 (35' plenum rated cable) with RJ plugs provides flexible and convenient power connection. One required for each master unit (order separately). Multiple cables can be connected by using a CC (Cable Connector) for longer runs. (Fig. 6 page 3.) 210ft maximum.
- CSJ Cable Splitters used to daisy chain power between masters. (Fig. 6 page 3.)
- Power switch with indicator LED.

Installation Instructions

- 1. Turn off power switch. Remove cover.
- Secure box to surface in plenum using 3 mounting holes. Orientation irrelevant.
- 3. Supply power and ground to terminal per wiring diagram.
- 4. Replace cover.
- 5. Turn on power switch. Green LED indicates power

Connecting a Advantage Master to the APM

- Plug C35 power cable into an output jack on power module.
- Plug other end of cable into power input jack of Advantage Master Junction Panel. (Multiple C35 cables can be connected with CC - Cable Connectors for longer runs.) (Max two 35 ft cables)
- 3. Green Power LED and Red Drone Signal LED on Advantage Master indicate proper connection.
- An additional Master unit may be supported from second side of an optional CS (cable splitter) inserted into the Advantage Master power input jack. (see Fig. 6 page 3).

ADVANTAGE POWER MODULE ▼ **APM CONNECETIONS** ▼ MUST BE FARTH GROUNDED T1 T2 96 VA TRANSFORMER DISCONNECT **SWITCH GROUND OUTPUT BOARD TERMINAL BLOCK** Ø VAC 20/240/277/480

Specification and Limitations

- 1. Total connected load not to exceed 96 VA (or 15 devices)
 - Each Advantage unit (Master or Drone) draws 3.0 VA.
 - See **CAUTION** pg 6 if using Aux heat option.
- 2. Specification for each of the 6 output jacks:
 - 20 VA auto-reset thermal fuse with fault indicator LED.
 - Supports up to 6 Advantage diffusers up to a maximum distance of 210' from the APM
 - Supports only one mechanical relay (12 VA max.) for aux. heat output up to a maximum distance of 35'.
 (No limitation applies to electronic solid state.)

PRODUCT OVERVIEW & INSTALLATION INSTRUCTIONS

TR115 / TR277 Transformer Optional Accessory

Optional **20 VA** transformer mounts to the junction bracket of Advantage Diffuser. Support up to **6 Advantage units** - any combination of masters and associated drones.

Installation Instructions

- 1. Remove lid from junction box.
- 2. Fasten to Advantage junction bracket using two #8 screws provided.
- 3. Connect primary power supply and grounding.
- 4. Replace cover.
- 5. Connect secondary transformer leads to power jack of Advantage (TP Terminal Plug provided).

Additional masters units may be powered using C35 cables and CS (cable splitters) to daisy-chain power. (Fig. 7 page 3.)

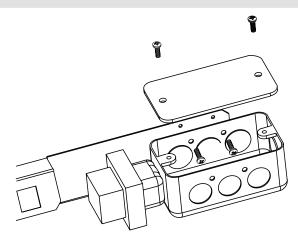
Advantage Pressure Relief Collar Optional Accessory (Not Available for the PLD Advantage Linear Diffuser)

The Advantage Pressure Relief Collar (PRC) slips over the Advantage inlet to provide a simple and inexpensive method to control duct static pressure. The PRC's dual shutters are designed to gradually open in response to pressure in excess of approximately 0.25" w.g. and allow some of the supply air to escape into the return air plenum.

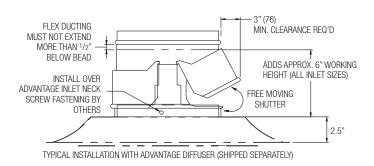
Installation Instructions

- 1. The PRC is intended for use only in systems that have a non-ducted return air plenum.
- Mount PRC directly over Advantage inlet, with shutters hanging down. Two mounting holes are provided for fastening with #8 sheet metal screws.
- 3. Mount ducting to top of PRC. A bead is provided on the top of the PRC as a stop for hard ducting. Flex duct may be banded below the bead providing it does not extend more than 1/2" below the stop bead as it will obstruct the proper operation of the shutters.
- 4. The PRC is shipped with shutters taped shut. DO NOT REMOVE the tape until the system is completely balanced. This will ensure that the balancer can provide maximum design cfm without excess air being relieved into the plenum. Premature removal of the tape may impair proper air system balancing.

OPTIONAL 20 VA TRANSFORMER ▼



INSTALLATION DIAGRAM ▼



PRESSURE RELIEF COLLAR ▼



PRODUCT OVERVIEW & INSTALLATION INSTRUCTIONS

ADV Square - Baffle Optional Accessory

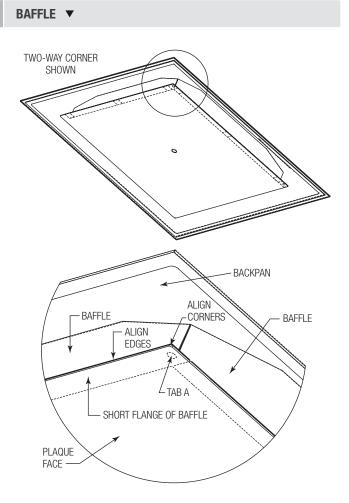
An optional baffle is available to provide 3-way and 2-way air patterns.

Installation Instructions

CAUTION: Adhesive tape bonds quickly. Acutherm recommends a practice installation to locate the baffle BEFORE removing the tape pads.

- Clean backside edge of plaque where baffle is to be installed.
- 2. With short flange of baffle facing away from opening, tilt top edge of baffle into opening on side of diffuser to be blocked. Short flange on baffle must face out.
- 3. Carefully align outer corner of reference tab A with corner of plaque.
- 4. Remove protective film from 3 tape pads.
- 5. Rotate bottom edge of baffle into opening until edge of flange is flush with edge of plaque.
- Apply firm pressure at three tape tabs to secure baffle in place.

Additional openings can be blocked for 2-way air patterns using the same procedure.



Supply Air Temperature Sensing

All master units have a temperature sensor located near the inlet for automatic heating / cooling changeover.

For automatic changeover the Advantage uses a dynamic neutral mode for optimal use of the supply air. Basically if the supply air can help the Advantage meet the room set point it is used as such. For example if the supply air is 70F and the room temperature is 80F with a set point of 72F, the Advantage will consider the supply air as cold and modulate appropriately. Please note however its typically difficult to cool a room with supply air temperatures above 60F.

Changeover and dynamic neutral mode is as follows:

- 1. **Heating Mode** Supply air temperature warmer than room temperature by 2°F (1°C)
- 2. **Neutral Mode** Supply air within 2°F (1°C) of room air
- 3. Cooling Mode Supply air temperature 2°F (1°C) below room temperature)

If Dynamic neutral mode is not required user can force HOT and COLD switch points in the LCD thermostat menu. This method is not recommended, but is available for unique circumstances.

>Service Menu >Input >Neutral Mode >Dynamic -> Conventional (see page 19).

PRODUCT OVERVIEW & INSTALLATION INSTRUCTIONS

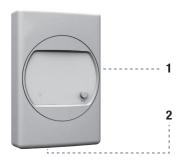
Advantage Thermostat Options

All thermostats are connected with a connection from the Advantage to the back of the selected thermostat. Each thermostat has an RJ-12 Service Port on the bottom, used to connect an LCD-SETUP tool for balancing and parameter changes without having to access the penum.

- The Room Sensor Thermostat is powered from the controller.
- Measures room temperature.
- Set point can be adjusted from a hidden dial on the back of the T-Stat using a small flat head screw driver.
- Set point limits can be adjusted using the Setup Tool or, with BACnet option, over the BACnet network.
- Eliminated problem of unauthorized tampering to the thermostat.

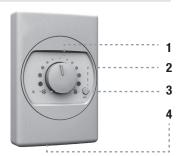
ROOM SENSOR THERMOSTAT: PIC-TS-SENS ▼

- Set point adjust from hidden dial on the back
- 2. Service Port



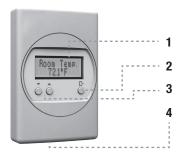
DIAL THERMOSTAT PIC-TS-DIAL ▼

- The Dial Thermostat is powered from the controller.
- Measures room temperature & features a dial adjustment & an occupancy button.
- Set point limits can be adjusted using the Setup Tool or, with BACnet option, over the BACnet network.
- Simply use the adjustable dial for temperature adjustment.
- 1. Dial Adjustment for Temperature
- LED 1 blink cooling mode,
 2 heating, 3 neutral
- 3. Occupancy Override Button
- 4. Service Port



LCD THERMOSTAT: PIC-TS-LCD ▼

- The LCD Thermostat is powered from the controller and has a variety of features.
- Measures room temperature and features an LCD screen with push button day setpoint adjustment.
- Set point limits can be adjusted using the LCD thermostat or, with BACnet option, over the BACnet network.
- LCD Thermostat can also be used as a balancing tool for the Acutherm Intelligent Controller system by simply connecting the RJ-45 cable to the back of the thermostat.
- 1. LCD screen for menu display
- 2. Menu Button
- Increase and decrease push buttons for day temperature setpoint adjustment
- 4. Service Port



PRODUCT OVERVIEW & INSTALLATION INSTRUCTIONS

Advantage Thermostat Options (continued)

- The LCD Thermostat with Motion Sensor is powered from the controller and has a variety of features.
- This model measures room temperature, features an LCD screen with day Setpoint adjustment, and motion sensor with lighting control.
- Set point limits can be adjusted using the thermostat or, with BACnet option, over the BACnet network.
- The LCD Thermostat with Motion Sensor can be used as a balancing tool for the Intelligent Controller system by simply connecting the RJ-45 cable to the back of the thermostat.
- This thermostat can also be used as a motion sensor and enables the **Unoccupied Mode** (minimum damper position) when no motion is detected. It also has the capability to act as a lighting controller for occupied/unoccupied schedules.
- The LCD Thermostat with CO2 and Humidity is powered from the controller and has a variety of features.
- This model measures room temperature, features an LCD screen with day Setpoint adjustment, CO2 and Humidty sensing.
- Set point limits can be adjusted using the thermostat or, with BACnet option, over the BACnet network.
- The LCD Thermostat with CO2 and Humidity can be used as a balancing tool for the Intelligent Controller system by simply connecting the RJ-45 cable to the back of the thermostat.
- This thermostat can also be used to sense CO2 and enable the **purge mode** in the Advantage diffuser.
- This thermostat can also be used to sense Humidity and can be monitored over the BACnet network.
- The Wireless Thermostat System provides both sensor inputs and a point of control for Acutherm controllers.
- The System consists of 2 units:
- Wireless Remote T-Stat Transmitter Room sensor T-Stat with dial setpoint adjust, LED and push button.
- Wireless Base Receiver Unit with LCD and 3 push buttons.
- REMOTE T-STAT and BASE units talk between each other wirelessly in the 2.4GHz range (FCC and IC certified). BASE unit connects to main controller using the supplied NETC35 (35ft plenum rated CAT 5 cable with RJ 45 connectors) cable. No other connections are required.
- Set point limits can be adjusted using the Base (receiver) or, with BACnet option, over the BACnet network.

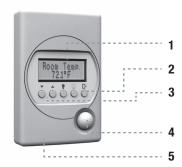
Built-In Option (for ADVB only):

The built-in thermostat can be selected when a ADVB diffuser is configured with the BACnet option.

- Temperature sensor is built into the diffuser and requires no wall mounted thermostat.
- Requires BACnet network to adjust diffuser setpoint and configuration.

LCD THERMOSTAT W/MOTION SENSOR: PIC-TS-MOTION ▼

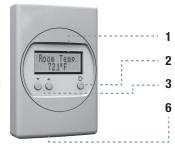
- LCD screen for menu display
- Menu Button
- Increase and decrease push buttons for day temperature setpoint adjustment
- Motion sensor allows for automatic detection of occupancy
- Service Port Linker connection



LCD THERMOSTAT W/CO2 AND HUMIDITY: PIC-TS-CO2H ▼

- LCD screen for menu display
- 2. Menu Button
- 3. Increase and decrease push buttons for day temperature setpoint adjustment
- 4. CO2 sensor allows for automatic purge mode
- Humidity sensor allows for monitoring
- Service Port

*Note: Requires connection to Master diffuser and additional connection of separate 24VAC supply power for CO2 measurement.



WIRELESS DIAL THERMOSTAT: PIC-TS-WIRELESS ▼

Base (Receiver) Mounted in Plenum

- LCD Screen for menu display
- Increase and decrease push buttons for day temperature setpoint adjustment
- Service Port Linker Connection
- Menu Button





Remote (Transmitter) User Thermostat

- 1. Dial Adjustment for Temperature
- 2. LED 1 blink cooling mode, 2 - heating, 3 - neutral
- Occupancy Override Button
- Service Port

PRODUCT OVERVIEW & INSTALLATION INSTRUCTIONS

Thermostat Installation

General Description

The Advantage thermostats are all physically the same size and mounting instructions will be typical.

Location

- 1. Thermostats must be mounted to a wall and wired to the controller via the supplied NETC35 (35ft plenum rated CAT 5 cable with RJ 45 connectors) cable. This cable plugs into the thermostat and the Advantage with the ease of RJ-45 connections. Note: the cable run can be extended to 70 ft using a NETCC cable coupler and additional NETC35 ft cable.
- 2. Mount the required thermostat in a place that is convenient for the end user, but the following should be taken into consideration:
 - Do not mount a thermostat in direct sunlight i.e. across from a window where heat can alter the temperature reading.
 - Should not be installed on an outside wall.
 - Keep away from hot equipment like computers, monitors and heaters etc.
 - Ensure nothing will restrict vertical air circulation to the thermostat (Do not cover).
 - Ensure wall is not pressurized! Hot/cold air from a pressurized wall will direct blow onto the thermostat's temperature sensor causing 'bad' readings.

Installation

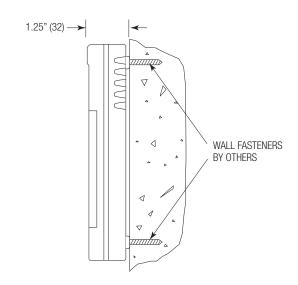
- 1. The back plate on each thermostat is removable and can be mounted to a standard electrical box or directly to drywall using anchors supplied by others.
- 2. Run the NETC35 cable through the center hole in the plate. Connect the cable to the thermostat, then secure the thermostat onto the wall plate inserting top portion of the thermostat first, then snapping the bottom half in.
- 3. All thermostats will come equipped with a 0.050" Allen key for the set screw at the bottom.



TFCH TIP ▼

Careful thermostat installation will reduce field issues! Do not twist or kink the blue NETC35 thermostat cable. Damaged cables are difficult to troubleshoot!

SURFACE MOUNT DETAIL ▼



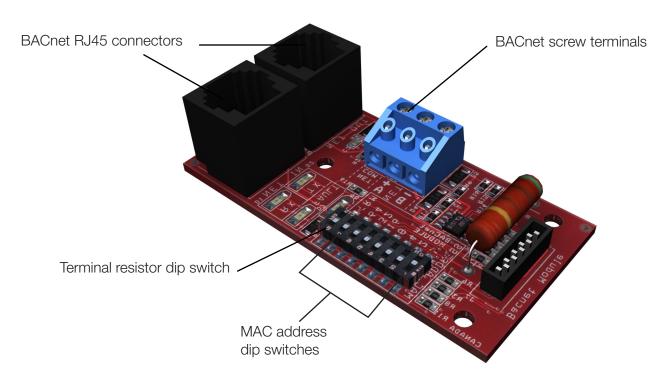
NETC35 35 FOOT PLENUM RATED CABLE - INCLUDED ▼



PRODUCT OVERVIEW & INSTALLATION INSTRUCTIONS

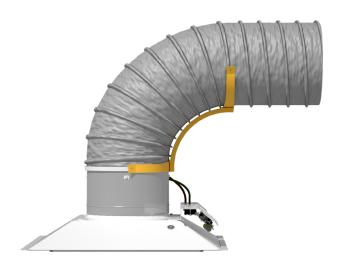
BACnet NETWORK OPTION

Native BACnet is available on each master Advantage diffuser. See page 26 for more details



DIFFUSER AIR FLOW MEASUREMENT OPTION

The DMS air flow measurement sensor may be added to the Advantage to measure the air flow out of the diffuser. The DPS collar with SP300 multipoint sensor aligned with the flex elbow provides accurate measurment of air flow throughout the VAV diffuser operating range. In conjuction with the BACnet Interface option, the measured air flow from each diffuser is available to the BACnet network using object AV41.



INSTALLATION

Align the pressure ports on the DMS collar to the control panel side of the diffuser. Align the flex elbow such that the duct enters from the control panel side of the diffuser. See DMS Manual for details.

CAUTION

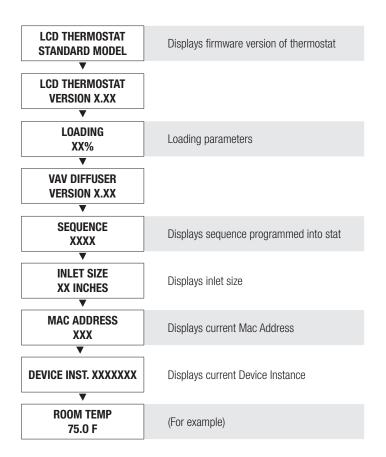
For accurate flow measurement, the DMS must be installed with correct alignment between diffuser, DMS collar, and flex elbow.

DISPLAY NAVIGATION

Initial Setup

LCD Thermostats Only

When the LCD thermostat is powered from the Advantage, it will display the following information on power up:



Day Setpoint Adjustment

Increase and decrease push buttons for day set point adjustment

CONTROLLER ▼

DAY SETPOINT 75.0° F

DAY SETPOINT SAVING...

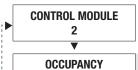


DISPLAY NAVIGATION

Information Menu LCD Stats Only

The info menu shows information about the controller status regarding room load, damper position and BACnet address info. No values can be changed from this menu and it is not locked or protected in any way.

The Info Menu is accessed by pressing the Menu button, scroll through with Up and Down buttons.



- Manual Adjustment at Diffuser
- Adjustment at Thermostat

ON-CONTACT

Occupancy – The Occupancy can be determined by contact closure, motion or by a user pressing a button.

COOLING MODE LOAD -100%

Room Load

- · Cooling Mode is shown as a load from -1 to -100%. (-100% = max).
- Heating Mode is shown as a load from 0 to 100%. (+100% = max).
- · Dead band Mode will be shown as 0%, where the room is satisfied.

SUPPLY AIR TEMP 85.0 °F

Duct Temp (S.A.T) Measurement

- · If no supply probe is present, LCD will display No Probe.
- · If supply probe present, LCD will display temperature.

AIR FLOW 200 cfm

Air Flow Measurement

- · If no DMS flow option is present, item will not display
- · If DMS flow option is present, LCD will display air flow rate

DAMPER POS. 50%

Damper Position

- · This indicates the current position of the damper in percent (%).
- · Range is 0-100% (100% = full open or maximum air).

DAMPER TARGET 50%

Target (damper target % in VVT mode)

· Shows the current flow target in % (VVT).

CO2 READING 300 ppm

CO2 Measurement

- · If no CO2/Humidity tstat connected, item will not display
- If CO2/Humidity tstat is connected, LCD will display CO2

HUMIDITY READING 65%

Humidity Measurement

- · If no CO2/Humidity tstat connected, item will not display
- · If CO2/Humidity tstat is connected, LCD will display CO2

MAC ADDRESS 10

MAC Address (MAC address must be unique on the network segment)

- · Shows the BACnet MAC address. Range 1-99.
- MAC Address can be set via dip switch.
- · If no BACnet module attached, LCD will display MAC address None.

DEVICE INST. 210

Device Instance (Instance must be 'globally' unique on your site)

- · Displays controller's BACnet Device Instance (if BACnet is attached).
- Device Instance can range from 0 4,194,303.

POWER FREQ 60 HZ

Device Power Frequency Setting

- · Displays controller frequency setting.
- · Must be set to match frequency of the supply power.

ADVANTAGE APP SQUARE

Advantage Application Model

Displays model (geometry) of Advantage diffuser.

PRESS MENU TO EXIT

Exit – This will exit the info menu if you select Yes.

Note: Info menu will automatically time out after 60 seconds.

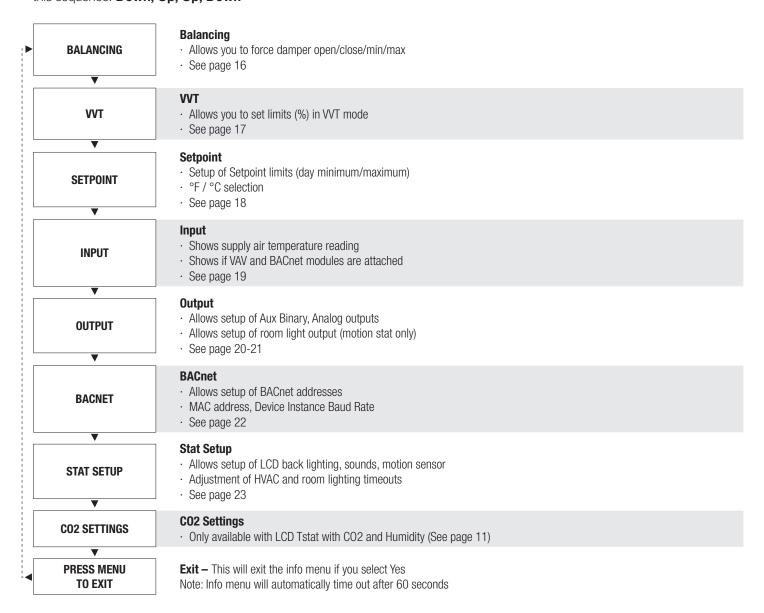
DISPLAY NAVIGATION

Service Menu

LCD Stats Only

The **Service Menu** allows the balancer/installer to access to the controller setup to change settings. For example setting flows, heating outputs, etc.

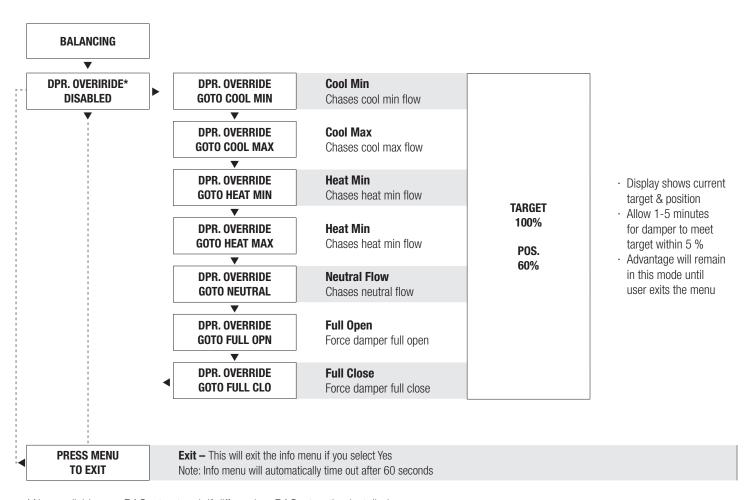
Hold down **Menu** button for 5 seconds; display will show **'Passcode:**' Use the **Up** and **Down** buttons to enter the password in this sequence: **Down, Up, Up, Down**



DISPLAY NAVIGATION

Balancing Menu

Scroll through with Up and Down buttons, press Menu button to apply your changes *---wait---* will display as changes are applied.



^{*}Also available over BACnet network if diffuser has BACnet option installed.



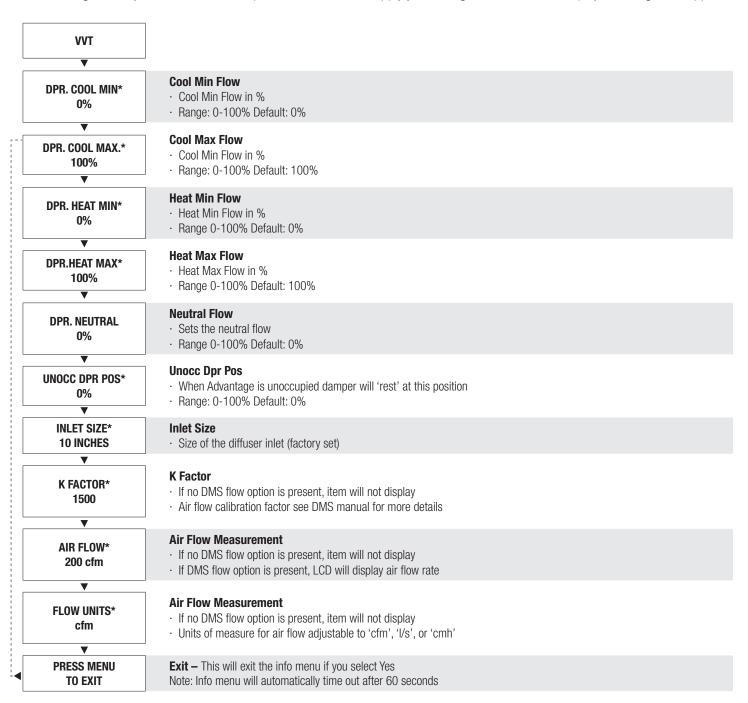
VAV diffusers are balanced in the full open position. Use the >BALANCING >DPR. OVERRIDE >GOTO FULL OPN to open the diffuser. Remember to release the override when balancing is complete.

DISPLAY NAVIGATION

VVT Menu

Pressure Dependent Mode

Scroll through with **Up** and **Down** buttons, press **Menu** button to apply your changes *---wait---* will display as changes are applied.



^{*}Also available over BACnet network if diffuser has BACnet option installed.

DISPLAY NAVIGATION

Setpoint Menu

Setpoint Limits and Temperature Units

Scroll through with **Up** and **Down** buttons, press **Menu** button to apply your changes *---wait---* will display as changes are applied.

SETPOINT	
▼	
SET LO LIMIT* 65.0°F	Day Setpoint Low Limit This is the lowest Setpoint allowed Range: 10.0°F – 100.0°F Default: 65.0°F
▼	
SET HI LIMIT* 80.0°F	Day Setpoint High Limit This is the lowest Setpoint allowed Range: 10.0°F – 100.0°F Default: 80.0°F
▼	· · · · · · · · · · · · · · · · · · ·
TEMP. UNITS Fahrenheit	Temperature Units Fahrenheit or Celsius Default: °F
▼	Night Heat Outs sint
NITE HEAT SET* 62.0°F	Night Heat Setpoint · Advantage will maintain this heating setpoint when unoccupied · Range: 10.0°F – 100.0°F Default: 62.0°F
▼	Hange. 10.0 1 – 100.0 1 Detault. 02.0 1
NITE COOL SET* 83.0°F	Night Cool Setpoint · Advantage will maintain this cooling setpoint when unoccupied · Range: 10.0°F – 100.0°F Default: 83.0°F
▼	
PRO. BAND* 2.0°F	Proportional Band Set the proportional band of the PI controller Default: 2.0°F
▼	· Delduit. 2.0 F
DAY DIFF.* 1.0°F	 Day Differential Set the day differential (also known as dead band) Default: 1.0°F
▼	
PRESS MENU TO EXIT	Exit
	SET LO LIMIT* 65.0°F V SET HI LIMIT* 80.0°F V TEMP. UNITS FAHRENHEIT V NITE HEAT SET* 62.0°F V PRO. BAND* 2.0°F V DAY DIFF.* 1.0°F V PRESS MENU

^{*}Also available over BACnet network if diffuser has BACnet option installed.

DISPLAY NAVIGATION

Input Menu

Supply Air Temp and Neutral Mode

Scroll through with Up and Down buttons, press Menu button to apply your changes *---wait---* will display as changes are applied. **SERVICE MENU** INPUT Supply Air Temperature (SAT) readout **SUPPLY AIR TEMP** Shows current SAT reading. Range: -59.0°F – 300.0°F. 50.0°F No probe, means no sensor is connected. Neutral Mode = enabled **NEUTRAL MODE** · Uses hot/cold switch points which are hard set. ENABLED · Not recommended. Neutral Mode = Dynamic When supply air temp (SAT) is below room temp it is considered cooling.

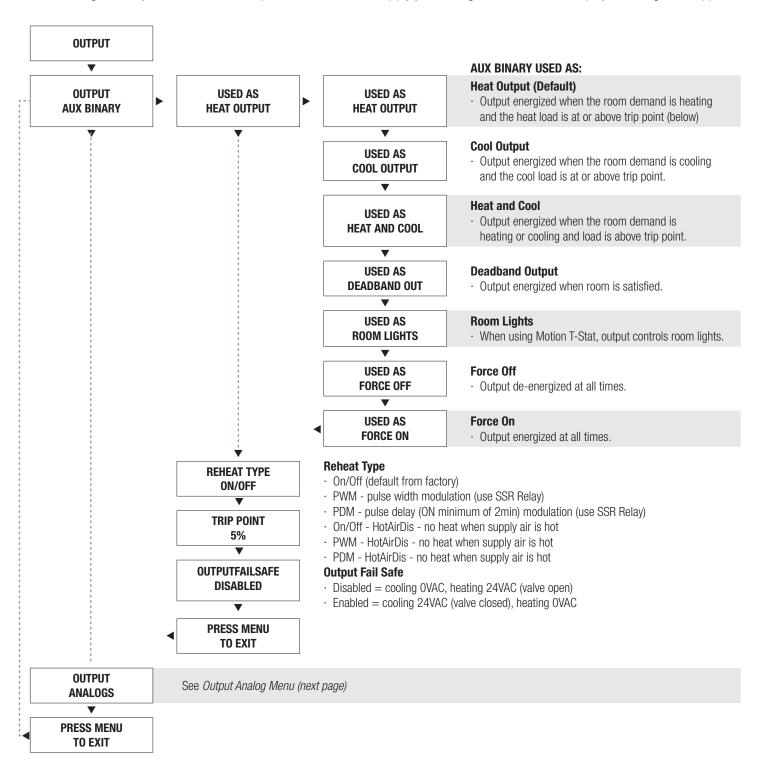
When supply air temp (SAT) is above room temp it is considered heating.

This mode is recommended because Advantage will always use the supply air if it can help satisfy the room load. Neutral Mode = Conventional Uses fixed supply air temp (SAT) to switch to cooling and heating
 Hot Switch - set SAT temperature to enable heating **NEUTRAL MODE** DYNAMIC Cold Switch - set SAT temperature to enable cooling Neutral Mode = Force Cool Locks the diffuser in the cooling mode Neutral Mode = Force Heat Locks the diffuser in the heating mode **Plaque Temperature Offset** RM.TM.OFFSET Offsets the room temperature sensor. 0.0°F Default 0.0°F PLAQUE OFFSET **Plaque Temperature Offset** 0.0°F **Supply Air Temperature Offset SAT OFFSET** Offset the SAT sensor 0.0°F · Default 0.0°F Configure action of contact switch(s) 1 - 4 CONTACTCL1CFG When switch closed: No Action, Unoccupied mode, Occupied mode, Damper full open, Damper full closed NO ACTION Only available if optional I/O Board installed. Default: No Action Requires use of LCD Tstat with CO2 and Humidity Sensor **CO2 SENSOR** CO2 Sensor = Detected **NOT DETECTED** CO2 Tweak = 0%· CO2 Offset = 0% APM Requires use of LCD Tstat with CO2 and Humidity Sensor **HUMIDITYSENS** HumiditySens = Detected HumidityTweak = 0% NOT DETECTED HumidityOfset = 0% RH Configure supply power frequency **PWR FRQ** · 60 Hz or 50 Hz 60 Hz MOTOR SWITCH **Read Only OPEN** Indicates status of motor switch **Read Only** MOTOR SWITCH Indicates status of last calibration CONTACTED **PRESS MENU** Exit

DISPLAY NAVIGATION

Output Aux Binary Menu

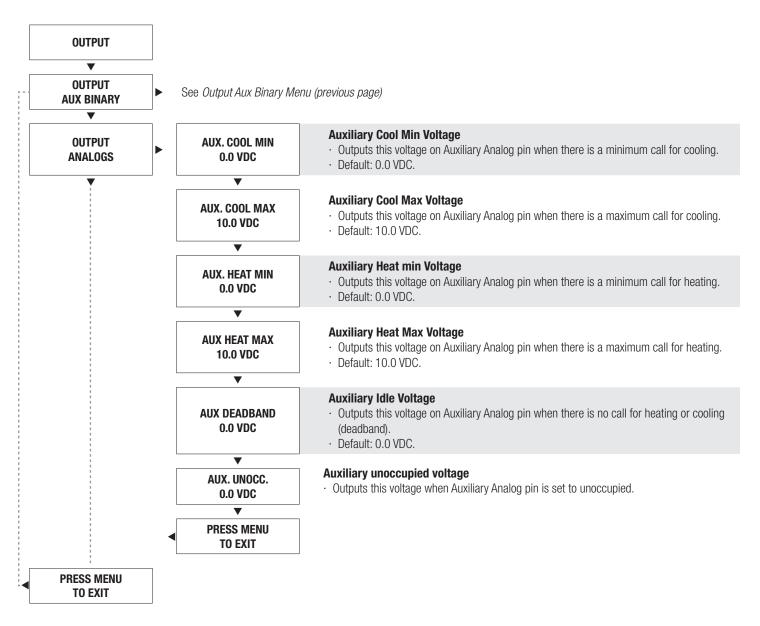
Scroll through with **Up** and **Down** buttons, press **Menu** button to apply your changes *---wait---* will display as changes are applied



DISPLAY NAVIGATION

Output Analog Menu

Scroll through with **Up** and **Down** buttons, press **Menu** button to apply your changes *---wait---* will display as changes are applied.



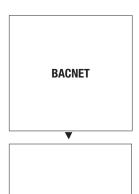
DISPLAY NAVIGATION

BACnet Menu

BACnet Addressing Setup



Scroll through with **Up** and **Down** buttons, press **Menu** button to apply your changes *---wait---* will display as changes are applied.



MAC SET IN: HARDWARE

MAC address

- · Hardware uses DIP switch on BACnet module for MAC address - default - recommended.
- · Software uses STAT to set MAC address this OVERRIDES the hardware switches and could be confusing if you're not careful.
- · Note: the MAC address (range 1-99) is added to the device instance.
- Example: MAC address = 1, Device instance = 100 total address for this Advantage would be 101.

MAC ADDRESS HARDWARE: 1

MAC address

- · Display current MAC address.
- · Note: DIP switches and software MAC address are only read on startup! See Device Instance below and Addressing on page 29-30.



Device Instance

- · This is the 'software' BACnet address & MUST be unique on your building site.
- · Range: 1 − 4,194,303.
- · Note: After changing device instance the STAT will send a RESET command to the Advantage to apply the ADDRESS changes. Addresses are only READ on startup, so after any changes you must reset the controller either via STAT (which is automatic) or cycle 24 VACpower.
- · Note: Addresses are only read on startup to prevent a controller with faulty damaged/improperly set DIP switches from popping up all over a network, which would be extremely difficult to troubleshoot.
- · See MAC address above and Addressing on page 29-30.

BAUD RATE 76800

Baud Rate

- · This sets the BACnet MS/TP baud rate.
- · 9600 baud (all BACnet devices must at least support at least this speed) slowest.
- · 19200 baud.
- · 38400 baud.
- · 76800 baud (default baud rate) fastest.

PRESS MENU TO EXIT

DISPLAY NAVIGATION

Stat Setup Menu Menu

Thermostat set up and configuration

Scroll through with Up and Down buttons, press Menu button to apply your changes *---wait---* will display as changes are applied.

STAT SETUP

.

OCCUPANCY ON-VVT MODE

Source of Occupancy Signal

· Read Only. See BACnet object AV3 for more details.

MOTION SENSOR MENU ITEMS

▼

Motion Sensitivity (motion sensor STAT only)

- · Additional menu items will appear here if a thermostat with motion sensor is connected.
- · Please see thermostat with motion sensor for additional details.

LCD BACKLIGHT ALWAYS ON

Thermostat Backlit Display

- · Always on
- · Always off
- · Button push lights up on button press

BACKLIGHTCOLOR AQUA

Thermostat Backlit Color

· Options: Aqua, White, Green, Blue, Red, Yellow, or Skys

SOUND OPTIONS LIMITS ONLY

Thermostat Sound

- · Limits Only stat will beep when user tries to exceed a limit default
- · All off beeper disabled
- · All on stat will beep when user exceed a limit or stat loses comms not recommended

DISPLAY OPTIONS TEMP AND SETPOINT

Thermostat Display Options

· Configures what is displayed on the thermostat; Temp and SetPt, Setpoint Only, RoomTemp Only, CtlName/SP en, CtlName/SPdis, NameTemp/SPen, NameTemp/SPds, Name and SetP



Thermostat Name

· Configure an identifier or tag for the thermostat

RESET CONTROLLER

Thermostat Reset

· Returns thermostat to factory configuration

PRESS MENU TO EXIT

Exit

DISPLAY NAVIGATION

CO2 Settings Menu

Menu item will only appear if thermostat with CO2 sensor connected. See thermostat with CO2 for more details.

Advantage App Menu

Advantage Application Model Selection

Scroll through with **Up** and **Down** buttons, press **Menu** button to apply your changes *---wait---* will display as changes are applied.

ADVANTAGE APP

ADVANTAGE APP SQUARE

Advantage Application Model

· Configures for application model: Square, Round, Swirl, or Linear

PRESS MENU TO EXIT

NATIVE BACNET NETWORK INTERFACE OPTIONAL ACCESSORY

BACnet Module

A Native BACnet communication interface is an option available for the Advantage diffusers. Networking allows building systems, including the HVAC system to share information with each other such as set points, room temperatures, room loads and much more. Using the ASHRAE network standard BACnet allows the Advantage to communicate with other BACnet devices. This allows interoperability between different devices even if they are made by different manufacturers.

The BACnet network interface uses the BACnet network type MS/TP (Master Slave Token Passing) which uses 2 wires in a daisy chain configuration. This network type is based RS-485 physical layer and is very robust in industrial environments while being economical enough to be implemented on each device.

The network connection between Advantage (with BACnet option) diffusers is done with the included plenum rated network cable. No tools needed!

Connecting the Advantage diffusers with the BACnet interface option is very simple and efficient. Dual RJ-45 jacks on each diffuser allow daisy chaining each device without splitters or any tools. Included with each Advantage diffuser is a 35 foot plenum rated network cable to simplify installation in the field.

Local addresses can be set at each Advantage diffuser using the on-board DIP switches. The media access control (MAC) address range is 1-99. Each device on the network segment must have a unique address, otherwise communication errors will occur.

To show proper data exchange TX (transmit) and RX (receive) LEDs indicate when data is being sent and received. This provides a visual check of how the network is performing. For example if the RX LED is not blinking this could indicate a cable is unplugged at the other end, or the address is incorrect.

Standard baud rates for the BACnet MS/TP network are 9600, 19200, 38400 and 76800. All devices on the network segment must be set to communicate at the same speed. Otherwise communication errors will occur.

Advantage Control Variables

There are several control variables that can be monitored and/or adjusted via the network. These include, but are not limited to:

- Room Temperature
- Room Set point

- Supply Air Temperature
- Supply Air Temperature switch over points (hot/cold/neutral temperatures)
- Inlet Size
- Reheat Type
- Damper Position
- Damper Target
- Model Type
- Ping (Sounds the Advantage beeper helping you locate the unit)
- Day/Night Mode
- Cooling/Heating Load (100% auto + 100%)

These variables allow the user to determine the current status of a zone. This information can also be relayed to a main controller allowing it to calculate the total heating or cooling loads.

NATIVE BACNET NETWORK INTERFACE OPTIONAL ACCESSORY

BACnet Wiring

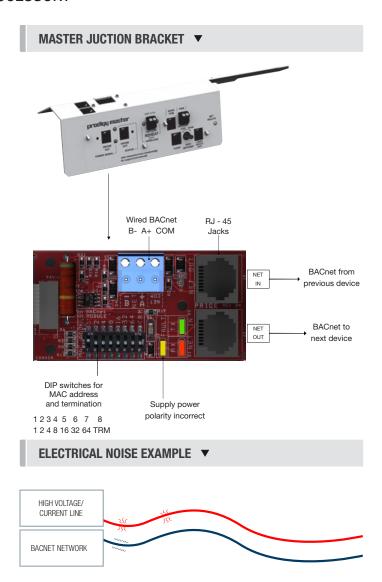
Acutherm Advantage Diffusers, when selected with the optional BACnet interface, have the option of using supplied 35' CAT 5 cables to run BACnet MS/TP, or field supplied cable hardwired into a pluggable terminal block (see next page if using hardwired BACnet connections). The RJ-45 jacks for use with the supplied BACnet cables are directly tied to the pluggable terminal block, and so any combination of supplied cables and hardwired connections can be used on a single network segment.

BACnet networks must be run in a daisy chain configuration, meaning there is only one main cable and each network device is connected directly along its path, with no more than 30 devices per segment, and MS/TP segment lengths must not exceed 1 050 feet.

Termination

BACnet MS/TP networks must be terminated to ensure proper operation. A network should be terminated twice, once at the beginning and once at the end. Termination helps reduce reflections and noise. The terminating can be done with a 100 ohm resistor across the + and - lines. Advantage Diffusers have the option for enabling termination via a DIP switch or by a software menu selection. Turning on termination via software will enable the resistor across the lines and also turn on a green LED labeled "TRM".

Tech Tip: The BACnet MS/TP to IP Router has built in termination and it is enabled by default (since the router is typically the beginning of the entire MS/TP network). Now you only have to go and find/terminate that last device.



Electrical Noise

Electrical noise can affect both analog signal and digital communications such as BACnet. Therefore do not route high voltage lines next to the BACnet network! Avoid noisy electrical sources such as:

- Variable Frequency Drives
- High current power lines (main panel feeds)
- Fluorescent light fixtures

If you must pass near noisy electrical lines cross at right angles. This will help reduce the amount of noise coupled to the network wires.

NATIVE BACNET NETWORK INTERFACE OPTIONAL ACCESSORY

Use Acutherm supplied CAT-5 cables for BACnet whenever possible. If not possible to use Acutherm supplied cables, follow these wire specifications.

Network Wire Specifications

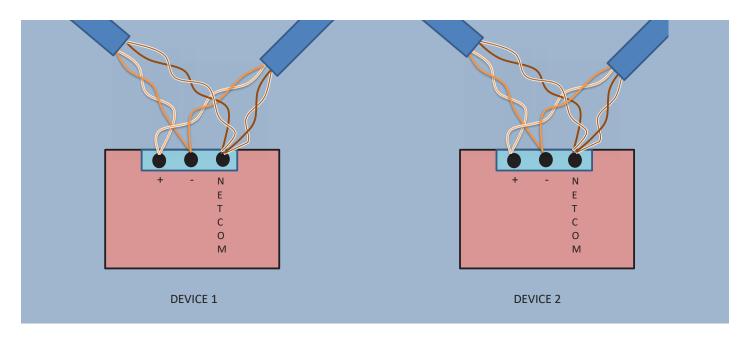
For the BACnet MS/TP network specific wire is required. Do not use standard power or "thermostat" wire. This wire does not have the necessary requirements for digital communications. While it's possible it may work (temporarily) the network will be unreliable and not operating at optimal performance.

BACnet MS/TP Wire type recommendations

- Use 2 balanced twisted pairs, one for+ and -, one for NET COM (Twisted pair and reference or 3-conductor)
- Low capacitance (17pF or less)
- Plenum rated (FT6, CMP ratings)
- 100-120 ohm, Balanced
- (CAT5, CAT5E, CAT6 network cable has excellent specifications and will work in almost any BACnet MS/TP application.)
- Acutherm controllers use the Orange Compliment for(+), the Orange for(-), and the Brown and Brown Compliment together for the (NET COM) connections. These are paired in a standard CAT5E cable. Preterminated CAT5 cables are available from Acutherm. Model code: NETC35 (35 ft plenum rated cable, terminated with RJ45 plugs, 568-B standard)



	T568B Color	Pins on plug face (socket is reversed)
PIN 1	white/orange stripe	
PIN 2	orange solid	Pin Position
PIN 3	white/green stripe	78 56
PIN 4	blue solid	3/4 -1 ²
PIN 5	white/blue stripe	
PIN 6	green solid	1.
PIN 7	white/brown stripe	
PIN 8	brown solid	



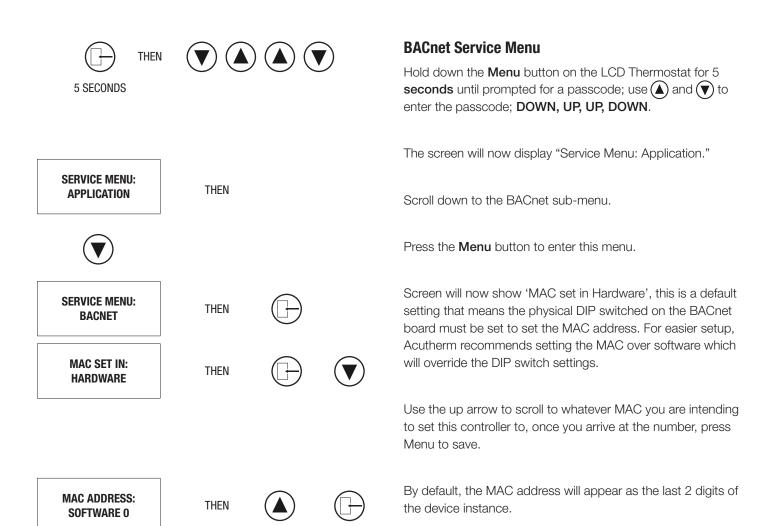
NATIVE BACNET NETWORK INTERFACE OPTIONAL ACCESSORY

BACnet Service Menu

Each controller's MAC address, Device Instance, and Baud rate are set in the BACnet sub-menu of the service menu accessed through an LCD thermostat or LCD setup tool. For information on how to select a MAC address and Device instance for any controller on a network, see following pages.

To set the controller's BACnet settings, enter the Service Menu and adjust settings as follows:

NOTE: When the screen displays a flashing value, that value is ready to be changed and can be adjusted by pressing the arrow keys. Pressing Menu will save the value.



NATIVE BACNET NETWORK INTERFACE OPTIONAL ACCESSORY

DEVICE INST. 101

THEN



0R



BAUD RATE 76800

THEN



OR



BACnet Service Menu

The device instance defaults to 100, but will be displayed with the last 2 digits as the MAC. Press Menu then use the arrow keys to change the device instance.

NOTE: Each Menu press will change allow changes in different tiers of the device instance (so that you don't have to scroll for extended periods to get into the millions range - supposing that's where you need to set your device instance)

The baud rate is the speed that the MS/TP network runs at. EVERY device on the network must run at the same speed. Acutherm controllers are defaulted to a baud rate of 76800, but can be changed to 38400, 19200, or 9600. For a network segment with all Acutherm controllers (including Acutherm PRTU systems), it's recommended that the baud rate be left at 76800.

*Choose lower baud rates only when integrating with devices by other manufacturers whose maximum speed is lower than 76800 (eg. 38400).

Once all settings are made, scroll down to press Menu to exit, and press Menu. The controller will then re-start, this is because all BACnet info is only read once at startup. If you had left the MAC set in hardware, and adjusted the DIP switch settings to set the MAC address, you would have to manually restart the controller by cycling 24 VAC power for the new MAC address to take effect (setting through software makes the restart happen automatically however).

BACnet Networking and Setup

Setting the MAC Address

MAC (media access control) must be UNIQUE on an MS/TP network segment within building. An installer setting up an MS/TP segment must ensure each device has a UNIQUE MAC Address (range 1-99). The MAC Address is set through the dip switches or through the LCD thermostat (or LCD Setup Tool).

NOTE: Each device on a MS/TP segment must be set to run at the same speed or baud rate.



TECH TIP ▼

24 VAC power HOT and COMMON polarities are critical and must not be reversed on ANY devices! Reverse polarity will stop communication on that MS/TP segment. All 24 VAC transformers must be grounded on their secondary side for BACnet to work.

NET COM wire must be connected at each device and is critical for BACnet network reliability.

Use one twisted pair for+ and-, and another twisted pair for NET COM for optimal noise cancellation.

NATIVE BACNET NETWORK INTERFACE OPTIONAL ACCESSORY

Setting the Device Instance (Coupled MAC and DI)

Device Instance:

A Device Instance number identifies a device within an entire building, therefore giving it a unique number or Address, much like a telephone ext. number. A building can have one telephone number, but all the extensions have a unique number to identify them. A Device Instance number would work the same way and must be unique throughout the building. The Device Instance number is user set through the LCD Thermostat or LCD setup tool.

Below is a table defining how a Device Instance number is obtained.

NOTE: Each device on a network segment must be set to run at the same speed or baud rate.

Description	Default Value (Factory)	Notes
Mac Address	6	Value: limited to 1-99
Tier 1 (x100)	58	Value: limited to 0-99
Tier 2 (x10,000)	1	Value: limited to 0-99
Tier 3 (x1,000,000)	0	Value: limited to 0-4

Example Device Instance Setup with Default Settings:

MMAC Address = $6 (6 \times 1 = 6)$ - Set through software

TIER $1 = 58 (58 \times 100 = 5800)$ - Set through software

TIER $2 = 1 (1 \times 10,000 = 10,000)$ - Set through software

TIER 3 = 0 (0 x 1,000,000 = 1,000,000) - Set through software

Final Device Instance = 0 01 58 06

01 0 Tier 2

58 06 Tier 1 MAC

Multiplier Multiplier Multiplier Multiplier

LCD SETUP ▼





When using a DIAL thermostat, you must purchase a setup tool LCD-SETUP and use this to configure the Advantage diffuser. Remember, all settings are stored in the Advantage diffuser and not the thermostat.

MAINTENANCE

Troubleshooting Guide

The following information is provided in the event that a Advantage diffuser does not appear to function properly after installation. Since all master units are auto-changeover controllers, response will be dependent on the supply air temperature. Connected drone units will synchronize damper position with master unit.

Please note that the maximum damper opening position is specific to the Acutherm model and inlet size. The full open position is different by model and inlet size to ensure discharge velocity is maintained. When comparing the full open postion between diffusers check the diffuser model and inlet size as these will affect the full open position.

Supply Air Temperature	Test Procedure	Advantage Response (Response Time Varies allow at least 5 minutes)
COLD County Air Tomposet vs	Adjust setpoint for maximum cooling ADV— with Thermostat Adjustment - setpoint dial.	Damper moves towards maximum air flow position <i>provided</i> room temperature is not below setpoint.
Supply Air Temperature 2°F (1°C) cooler than Room Temperature	Adjust setpoint for minimum cooling ADV— with Thermostat Adjustment - setpoint dial.	Damper moves towards minimum air flow position provided room temperature is not above setpoint.
Neutral Supply Air Temperature within 2°F (1°C) of Room Temperature	All Units	Damper will move to neutral position. Default: 50%. Adjustable through LCD thermostat.
HOT Supply Air Temperature 2°F	Adjust setpoint for minimum heating ADV – setpoint dial.	Damper moves towards minimum air flow position provided room temperature is not below setpoint.
(1°C) warmer than Room Temperature	Adjust setpoint for maximum heating ADV — setpoint dial.	Damper moves towards maximum air flow position provided room temperature is not above setpoint.

If the Master diffuser damper appears to be about 1/2 open and does not move from this position, check the 'Damper Pos' in the 'Info Menu' or 'Service Menu'. If 'Motor Switch Err' is displayed then please contact the factory for instructions. (Note - This error does not affect any Drones connected to the Master.)

Status LED's are provided on the Junction Panel of all Advantage Diffusers to aid in field diagnostics. Green LED - Indicates presence of 24 VAC power supply. Red LED – Indicates presence of 2 - 10 VDC Drone Signals.

Status Lights on Junction Panel		Panel	Action Dequired	
Master	Green	Red	Action Required	
No Drone	OFF	OFF	Unit is not receiving power. Check 24 VAC supply line and connections.	
Connected to Master	ON	OFF	Thermal resettable fuse has tripped. Remove 24 VAC power supply for 15 seconds, then repower unit.	
	ON	Flashing	Normal operation status (after initial 2 minute calibration cycle).	
Drone	Green	Red		
	OFF	OFF	No connection between Master and Drone. Check cable connections.	
Test One Drone at	ON	OFF	Drone has caused resettable fuse on master to trip. Remove 24 VAC power supply from Master for 15 seconds, then reapply power. If condition reoccurs, contact Acutherm.	
a time with Master functioning properly	ON	Flashing	(after initial 2 min calibration cycle) 1 Flash - poor connection between Master and Drone 2 Flashes - Normal operation closed 3 Flashes - Normal operation 4 Flashes - Normal operation open 5 Flashes - Drone motor switch error - damper should be 50% open (contact factory for instructions)	

MAINTENANCE

Troubleshooting Guide Continued...

	APM	
Condition	Possible Cause	Remedy
	Disconnect Switch Off	Turn Switch On
Green Power Light Off	Transformer Circuit Breaker Tripped	Disconnect Power. Unplug all output cables. Remove lid. Reset breaker on transformer. Replace Lid. Reconnect Power. Reconnect all plugs one at a time.
	No Power Supply	Check Line Connections.
	Too many Advantage Units or Heat Relays supported on Line	Reroute some power cables to another jack.
Red Fault Light On above Output Jack	Faulty Cable or Connector	First - Disconnect all cables and connectors originating from problem outlet. Next - Reconnect first C35 cable only. If Red fault LED lights, cable is faulty. Replace. If Red fault LED remains off, reconnect remaining components (CS, CC, C35, Advantage Masters) one at a time until LED lights. Replace faulty component.
	Redundant Power Supply	Eliminate Redundant Power Supply
	Auxiliary Heat	
Red Fault LED on	Mechanical Relay draws more than 12 VA	Replace with smaller relay or electronic SSR.
Insufficient Power to mechanical relay	Cable distance from APM exceeds 35 feet	Relocate APM or Mechanical Relay, or use electronic SSR.

MAINTENANCE

Advantage Specifications

Specifications	Advantage Master (ADVM)	
Power Supply	24 VAC (+-10%) 60Hz; Class 2	
Power Consumption	3 VA for diffuser (+ Advantage Drones and any reheat load)	
Electrical Connection	2 position pluggable terminal block OR RJ12 jack from Power Module	
Certification	ETL listed	
Outputs	1 Binary Triac zero crossing output at 24 VAC (thermally protected) 12VA maximum	
	2x RJ12 jacks for Advantage Drone units (maximum 6 total per master)	
Input	1x RJ45 Thermostat jack (works with thermostats and Advantage ADVM jumper)	
Communication	BACnet Master MS/TP module supports 9600/19200/38400/76800 baud rates, 2x RJ45 connections, Green Transmit LED, Red Receive LED, MAC address settable through DIP switches or LCD thermostat, Device Instance settable through LCD thermostat, or LINKER service tool.	
Proportional Band	2.0°F (or 1.0°C) cooling and heating (adjustable via LCD thermostat or LINKER service tool)	
Processor	8-bit 128kB flash based microcontroller with EEPROM	
Temperature Sensors	10k NTC supply air temperature thermistor, 10k NTC Thermostat thermistor	
Temperature Sensor Range	-40°F - +175°F (-40.0°C - + 79.4°C)	

Advantage Drone Specifications

Power Supply	24 VAC (+-10%) 60Hz; Class 2 (supplied by Advantage Master via RJ12 cable (C35))	
Power Consumption	3 VA	
Electrical Connection	RJ12 jack	
Certification	ETL listed	
Outputs	2x Binary 24 VAC for Damper Motor supplied via RJ12 (C35)	
Input	2 – 10 VDC signal (supplied by Advantage Master)	

NOTES	
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This document contains the most current product information as of this printing. For the most up-to-date product information please go to acutherm.com, where you can also access digital brochures, CAD files, performance data and more.

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